

## Piren Mandal Compaction Grouting

Mandal, Norway

Keller installed 51 columns distributed over 12 foundations by compaction grouting to stabilize 2 buildings which faced large settlements

The soil, dominated by sand and silty sand, was treated with compaction grouting as soil improvement measure



### The project

BRG Entrepreneur was building new apartments at the seafront in Mandal. Driven concrete piles and steel core piles were installed as foundation of an adjacent building

During this application the two adjacent buildings faced differential settlements exceeding 15 cm.

## The challenge

First application of Compaction Grouting in Norway. The foundation of the two adjacent buildings had to be improved before continuing the work on the new building. This had to be a carefully planned operation to prevent further settlements.

## The solution

Additional geotechnical investigations were conducted, stating that the loose sand layer is situated 10 to 14 meter below surface.

Good communication between the geotechnical designer, the main contractor and Keller Geoteknikk led to the decision of applying compaction grouting to stabilize the settled buildings.

Compaction Grouting in combination with live time monitoring was executed on the affected foundations. Vertical displacement in combination with the injected volume and pressure were used as quality control measures.

This technique is compacting the surrounding soil by injecting a stiff mortar in stages depending on the present soil conditions.

The successful improvement of the soil was confirmed by DPH (heavy dynamic probe) soundings before and after executing the compaction grouting.

## Project facts

### Owner(s)

Ytterst ved Piren AS

### Keller business unit(s)

Keller Geoteknikk AS  
Keller Grundbau Ges.mbh

### Main contractor(s)

BRG Entreprenør AS

### Engineer(s)

Project Manager Fredrik Seyffarth  
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### Solutions

Slope stabilisation

### Markets

Residential

### Techniques

Compaction grouting

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